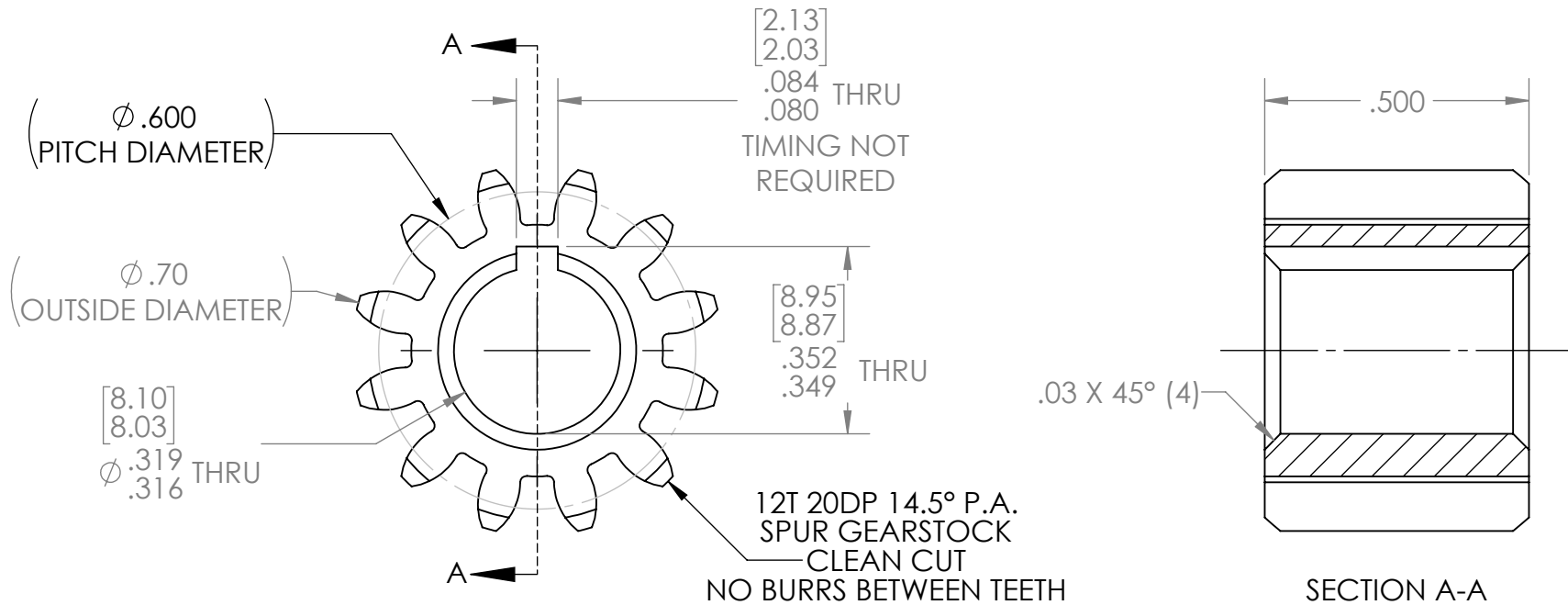
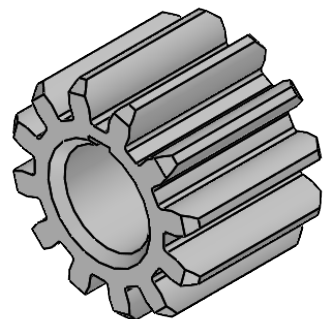


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	07/29/2014	R. BAKER
2	UPDATED TO MEET AMDS-1	08/22/2018	A. BIRKEN
3	ADDED CHAMFER AND SHORTENED FACE WIDTH	02/06/2023	B. HEININGER



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.					
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE: 12T 20DP 14.5PA 8mm KEY BORE GEAR			
FRACTIONAL	±1/16						
ANGULAR: MACH	±1°						
ANGULAR: BEND	±5°						
ONE PLACE DECIMAL	±0.1						
TWO PLACE DECIMAL	±0.01			SIZE DWG. NO. REV			
THREE PLACE DECIMAL	±0.005						
FOUR PLACE DECIMAL	±0.0005						
MATERIAL	4140 STEEL		NAME	DATE	A am-0741 3		
FINISH	DEBURRED	CHECKED	NM	02/16/23			
	ZINC PLATED	ENG APPR.					
		MFG APPR.					
DO NOT SCALE DRAWING		Q.A.			SCALE: 3:1 SHEET 1 OF 1		